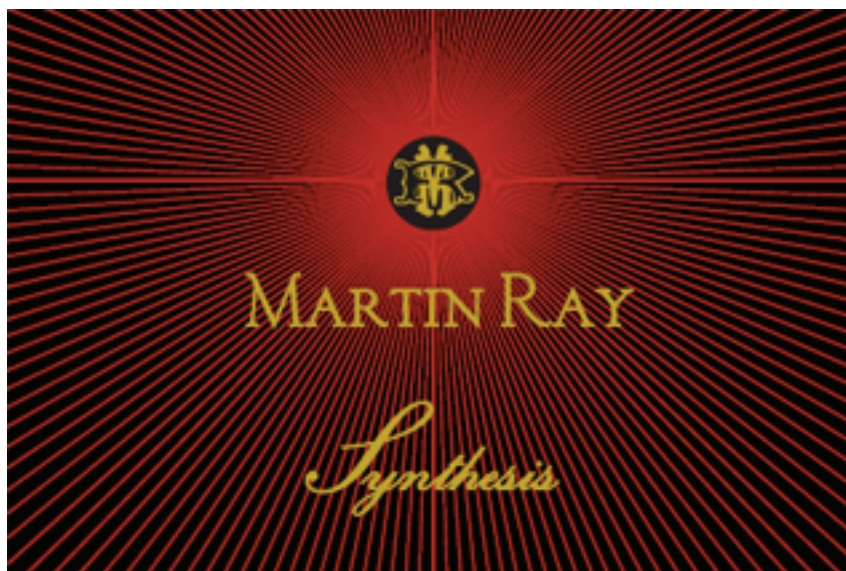




**Gold Medal Winner**

*2009 Martin Ray Napa Valley Reserve Synthesis*





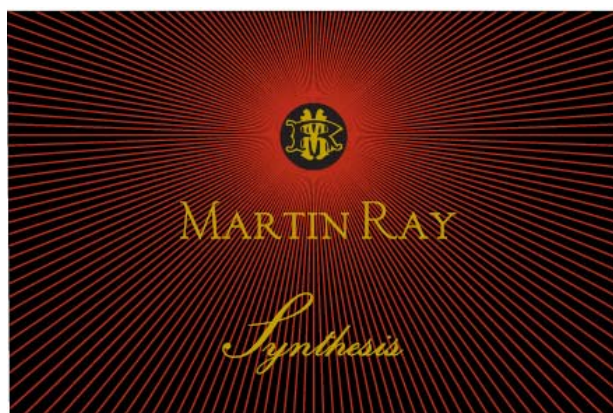
# 2009 Martin Ray Napa Valley 'Synthesis' Cabernet Sauvignon

**Double Gold Medal Winner**  
2013 American Fine Wine Competition

## 93 POINTS!!

**MARTIN RAY RESERVE SYNTHESIS  
NAPA VALLEY 2009 \$75**

“Very rich and smooth in texture, like pure velvet, this Bordeaux-style blend has lots of tannins that are soft, ripe and easy. It offers extraordinary waves of blackberry, black currant, dark chocolate and caramelized oak flavors.” – S.H.

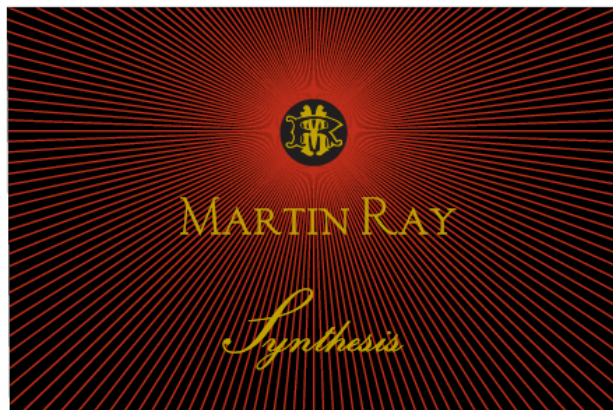


## 95 POINTS!! CELLAR SELECTION

### MARTIN RAY RESERVE SYNTHESIS

NAPA VALLEY 2007 \$75

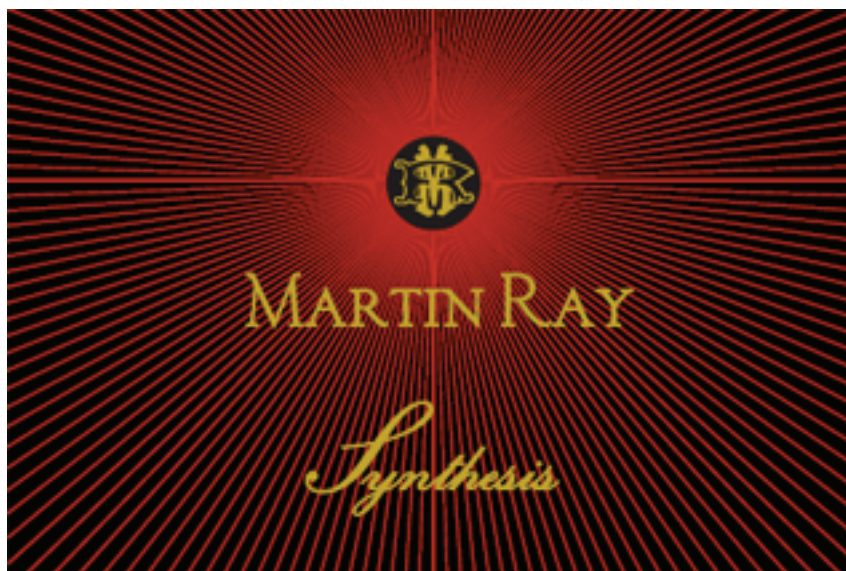
“A terrific wine, smooth, complex and ageworthy. Mainly Cabernet Sauvignon from Diamond Mountain, it shows mountain intensity of fruit, with a molten core of blackberries and black currants. The tannins are big-time, yet smooth and refined in the modern style, and the finish is elaborate in fruits and spices. A monument to what this fine winery can achieve at the top level. Hold until 2015, after which it should provide great drinking for additional years.” —*S.H.*



RESERVE SYNTHESIS

NAPA VALLEY





## 2006 Martin Ray Napa Valley 'Synthesis' Cabernet Sauvignon

93 POINTS, CELLAR SELECTION

“This is a reserve-style wine crafted from lots sourced from some of the winery’s Napa mountain properties. It’s not showing all that well now, due to hard, jagged tannins. Yet there are promising signs. The oak already is marrying the fruit, resulting in a seamless, smoky sweetness, and the tannins are entirely ripe. Should develop well over the next 6-8 years, possibly longer.”

– *S.H. Wine Enthusiast*, September 2010 issue